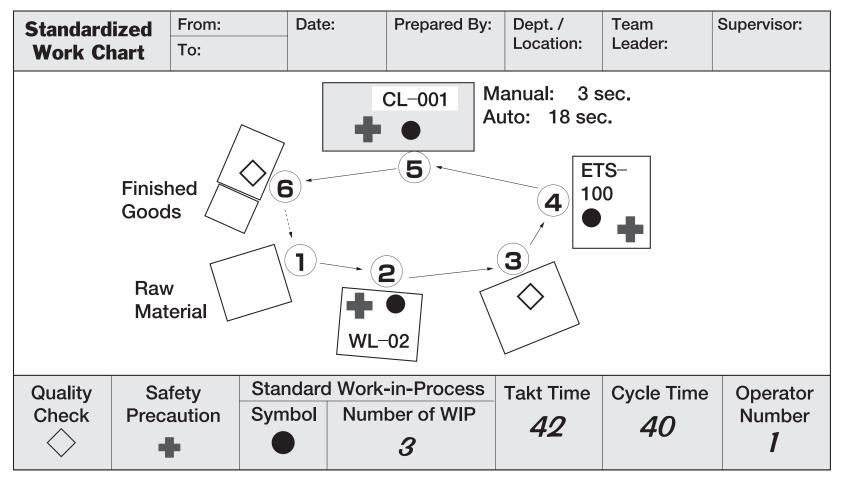
Standardized Work 3: Standardized Work Chart

| Standardized Work Chart | From: | Date: | Prepared By: | Dept. /Location: | Team Leader: | Supervisor: |
|----------------------------|----------------------|--------------------------|---------------|------------------|--------------|--------------------|
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| Quality Check | Safety Precaution | Standard Work-in-Process | | Takt Time | Cycle Time | Operator Number |
| | | Symbol | Number of WIP | | | Nullibel |

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Example of Standardized Work Chart (標準作業票の例)



The Standardized Work Chart shows operator movement and material location in relation to the machine and overall process layout. It should show takt time, cycle time, work sequence, and standard WIP.

標準作業票は、作業者の動きと部材の配置を設備と関連付けて表現し、工程全体のレイアウトがわかるようにするものです。 タクトタイム、サイクルタイム、作業順序、標準手持ちは、 必須です。

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