GENERAL HEAD DARTERS GUPARAS COMMANDER FOR THE ALLIED FORE & GIVIL COMMUNICATIONS SECTION Industry Division

27 July 1949

SUBJECT:

A Proposal for a Management Training Course for the Communications Manufacturing Industry

MANORAMOUM FOR: Record

- There are three inter-related and mutually dependent fundamental units essential for the establishment and continued success and growth of the Japanese communications networks. These are:
- a. A sound Research and Development group to provide progressive improvements in equipment design and proper specifications for adequate quality and effective standardization.
- b. Manufacturing Units capable of producing the required equipment in the quantity and of the quality needed at a reasonable cost.
- c. An Operations group which is adequately coordinated, trained, and effective in assuring proper operation of the communications networks with a minimum of operational and maintenance expense and a maximum of customer satisfaction and service.
- 2. Units a and c, which are government agencies, have been given concerted attention and completely reorganized for effective organizational and operational functioning under the guidance and with the comparation of the Research and Development Division and the Tel & Tel Nivision of CCS respectively.
- 3. However, in the case of b, which comprises over 300 competitive privately owned companies, it has been necessary in the past for the limited personnel of 335 Industry Division to cover a wide and diversified scope of technical and production problems whose solution was essential to meet the needs of the occupation for increased production. This has precluded more than elementary efforts to inculcate the fundamental principles of quality control and sound economic management at scattered intervals in individual companies. Such efforts could not be effective in assuring adequate or satisfactory industry-wide practical application of these principles.
- 4. As a result, the greatly expanded production of these companies has not been accompanied by a corresponding improvement in product quality, lower costs, or organizational and functional efficiency to which the first two factors are directly related. The reasons for failure to improve from

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The manufacturing industry is now, and will continue to be, a cause of partial nullification of the gains made by the government agencies and by COS unless considerable improvement can be made.

- II. This improvement can be accomplished in one of several ways. However, it must be recognised at the outset that such improvement, if entirely left to the Japanese, will be accomplished only after a long period of economic readjustment, and company failures and reorganizations before appreciable results will become evident in improved quality of equipment or lowered costs. This is due to the wealmesses that are now inherent in the industry as indicated in the survey.
 - 12. To summarize, the following courses are open to CCS:
- a. Submit the findings of the industrial survey to the Japanese and let them work out the ultimate solution without further guidanes.
- b. Present the findings of the survey along with the advice and guidance of industrially trained CDS engineers to the government agencies who would assume the responsibility for implementing corrections and guiding the industry.
- KOTE: This would place government officials in the position of wielding considerable official or unofficial influence on the running of private industrial concerns and might encourage the development of favoritism based on some hidden remuneration or unwarranted government control of private enterprise.
- c. Present, through the Manufacturers Associations, the findings of the survey and offer the advice and guidance of CCS engineers in the preparation of training programs designed to correct present weaknesses in industry.
- MOTE: In this case, the initiative would be taken by the associations both in the preparation and implementation of the educational program. It would be available, automatically, to the entire industry on an impartial basis.
- 13. The third, or c, method appears preferable from the viewpoint of the writers for several reasons. Among these are:
- a. Lack of any agency in the government with authority or responsibility or competent experienced people to effectively perform the necessary job of teaching management personnel the principles of modern scientific management. Coupled with this are the dangers of

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centralizing any form of direct authority or control over private industry in the government, among which are the hazards of favoritism and exploitation inherent in government guidance or direction.

- b. The impression that the manufacturers would not cooperate wholeheartedly in a government sponsored project. There seem still to exist remnants of suspicion on the part of the businessman toward government based on their past experience when they were subject to state control and domination.
- c. Lack of time for limited GGS personnel to develop and train inexperienced government personnel in the fundamentals that would be necessary before they could begin to consider the preparation of training programs or courses needed by the industry.
- d. Encouragement of initiative and interest of individual companies in development and application of an educational program through the Mammfacturers Association.
- c. The urgent, immediate need of the communications system for improved equipment at a cost which will permit economical operation, customer satisfaction, and reasonable growth.
- f. The fact that the Associations should be developed into democratic organizations which are looked to for the mutual benefit of the members of the industry in the solutions of their problems.
- U: It is recommended, therefore, that GCS initiate an educational program among the communications manufacturers through the medium of the Manufacturers Associations. The objectives of this program would be the assurance of manufacturing quality control and cost control which will provide for the future soundness of the Japanese communications network.
- 15. Attached are proposals for a method of initiating such an educational program. It will be noted that CCS participation will be limited strictly to that degree of advice, assistance, and friendly guidance necessary to a sound presentation of the program.

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1 Incl Outline C. w. PROTZMAN Telephone Equipment Engineering Advisor Hemo for decord 27 Jul 49

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M. M. SARASOHN Hadio Equipment Engineering Advisor

HOTED:

GLEETY D. COMES

Mirector, Industry Division

W. L. WARRELL

Deputy for Telecommunications

CONFERENS (21 June 1949)

Company Name Tokyo Shibaura Denki, K. K. H. Funeki Tokyo Shibaura Denki, K. K. II. Majima Oki Denki I. Umeda R. Alretsa Oki Denki Hitachi M. Kato Hitschi. K. Kamata Hitachi T. Tonno W. Kurdiwa Fuji T. Kaiwa Fuji T. Kobayashi Y. Takakuwa Fuji Nippon Denki

CONFEREES (5 July 1949)

T. Kaiwa	Fuji-Tsushinki, K. K.
W. Kurdiwa	Fuji-Tsushinki, K. K.
T. Kobayashi	Fuji-Tsushinki, X. X.
R. Akutsu	Oki Denki, K. K.
Y. Doeda	Oki Denki, K. K.
H. Tsutsumi	Oki Denki, K. K.
K. Fukushima	Nippon Denki
K. Sugasawa	Mippon Denki
H. Kamano	Nippon Denki
A. Abe	Nippon Denki
H. Majima	Toshiba, K. A.
A. Togashi	Toshiba, K. K.
K. Kameda	Hitachi Seisakusha, K. K.

ORIGINAL AND HEVISED TOTALS

	Original	21 June 1949 Revised	5 July 1949 2d Revision
Paji.	31,515,000⊻	15,811,300¥	15,811,300¥
Nippon	20,165,000¥	22,658,000¥	16,700,000¥
Oki	24,300,000¥	23,140,000¥	17,960,000¥
Hitachi	24,638,000≚	11,868,600¥	11,868,600¥
Toshiba	57'700'000£	9,230,000¥	9,230,000₹
Totals	125,018,000¥	82,707,900¥	71,569,900¥
Dollar Val	ue \$320,000	\$ 230,000	\$ 198,800

FINAL ESTIMATE - PHODUCTION TOOLING NEW ECL HANDSET

	Fuji	Nippon	Oki.	Hitachi	Toshiba
Testing	2,380,000¥	2,734,000¥	3,660,000≆	3,930,000¥	800,000¥
Dial	5,282,500¥	3,882,000¥	4,170,000¥	2,117,000¥	1,920,000¥
T&R	4,117,000¥	¥ 4,975,000¥ 4,450,		1,851,000¥	1,640,000
Housing	1,600,000¥	1,712,000¥	2,950,000¥	1,770,000¥	4,110,000¥
Miscel.	2,431,800¥	3,397,000¥	2,730,000¥	1,994,600¥	
Totals	15,811,300¥	16,700,000¥	17,960,000≇	11,868,600¥	9,230,000¥
Dollar Value	\$ 142,800	\$ 46,400	\$ 50,000	\$ 32,900	\$ 25,500
Production	ve Capacity ()	Monthly)	•		¥.
Dials	4,400	3,000	4,400	3,000	1,000
T & R	4,000	3,000	2,900	3,000	2,000
Sets	3,000	3,000	2,900	3,000	2,000

CUTLINE OF PHOPOSED MANAGEMENT THATMING PHOGRAM

The procedure proposed in instituting this program is:

Step 1

- a. A meeting of the officers of the Federation of Japan Slectric Communication Industrial Associations should be called. At this meeting COS would:
 - Elscuss, in general terms, the findings of the industrial survey recently completed.
 - (2) Develop, in some detail, the need for quality Control and Cost Control in industry.
 - (3) Outline to the meeting a suggested form of management training program (see below).
 - (h) If the Associations are interested in such a project, suggest that member companies be contacted. The purpose of this contact would be:
 - (a) To outline to them the industry-wide situation as developed at this meeting.
 - (b) To seek their approval and participation in the suggested management training program.

Step 2

- a. Assuming a favorable reply from the membership, it will be suggested by COS that a general meeting of company presidents and directors be called by the Assocations. A maximum two-day session should be adequate for the presentation to this group by COS of convincing arguments for the need of their establishing some form of menagement training program.
 - b. During this session, four points would be covered by CCS:
 - Existing conditions of management—as revealed by the industrial survey (what they've got).
 - (2) Fundamental weaknesses of management—as outlined in the survey summary (what they lack).
 - Corrections required for improved management (what they need).

Outline of Proposed Management Training Program (Contd)

- (4) The training project as a means of acquiring knowledge of the fundamental principles of Scientific Management (how to get it).
- c. If there is general accord, the Associations, based on the recommendation of the group attending this meeting, should select a working committee of approximately 15 members with whom CCS would cooperate in an advisory capacity in the preparation of the material to be presented in the management indoctrination course.

Step 3

- a. The duties of this Working Committee are visualized to include:
 - Arrange meeting places and meetings and attend to business matters connected with the project.
 - (2) Establish a program outline with cooperation of CCS members.
 - Develop a training program in cooperation with CCS members.
 - (h) Arrange for translations, printing, etc.
 - (5) Agree on selection and scheduling of personnel from the various companies who will participate in the specialized training courses (see below).
 - (6) Issue invitations to groups (e.g., Universities, Government Agencies, and others) which may be interested in sending observers to attend the training courses.
 - (7) Institute the courses in all interested companies in every locality.

Step 4

a. If determined by the committee, the management indoctrination course would be presented first by the Working Committee members to a pilot group (with CCS advice and assistance) to insure that the members of the committee can present the course in an understandable manner. This would also permit checking the usefulness of the subject material in actual application. (The composition of the pilot group can be decided later in an appropriate manner.)

- b. Subsequent to this, the course could be presented to the industry as a whole through as many intermediate instruction groups as is determined to be advisable.
- c. Following is a tentative outline of subjects which may be considered to be desirable for incorporation in the first coursemanagement indoctrination. These are, of course, subject to consideration, acceptance or revision by the Working Committee which will be the agency that will actually prepare and present the written course:
 - (1) Organisation
 - (a) Administrative
 - (b) Operational
 - (2) Representative American Organizations with commentaries thereon
 - (3) Functions of
 - (a) Administration
 - (b) Operations
 - (h) Fundamental control functions
 - (a) Quality Control
 - (b) Cost Control
 - (5) Relation of structural organization to
 - (a) Quality Control
 - (b) Cost Control
 - (6) Management functions in relation to
 - (a) Administrative control of Quality and Cost

 - (b) Supervisory control of Quality and Cost (c) Engineering control of Quality and Cost

Step 5

a. Representative subjects worthy of detailed development. which will emerge from the presentation of the above, and which it is proposed to expand into special courses to be given to

specialized groups having particular interest, are indicated below. This phase of the project can be carried on after the completion of the foregoing steps and CCS members would act only in a consulting or advising capacity. A tentative program for introduction of these courses is attached.

- (a) Organization control
- (b) Supervisory Development
- (c) Engineering Control
- (d) Quality Control
- (c) Budget and Cost Control

Step 6

It would be desirable for CCS personnel to make spot check visits to a few individual plants as a follow-up to this program in order to observe the effectiveness of the local training courses and to advise the industry, through the Associations, on the effective applications of the principles of scientific management in actual practice.

Att #1 Tentative Program

C. W. PROTZMAN

Telephons Equipment Engineering Advisor

H. M. SARASOHN Radio Equipment

W. Comerca

Engineering Advisor

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HANARKS ON TENTATIVE PROGRAM SCHEDULE

- Step 1. A mesting of CCS personnel with Presidents, Vice-Presidents, and Secretaries of the Federation of Japan Electric Communications Industrial Associations was held at Nippon Denki's Mita Flant on 5 August 1949. Two officials of the Ministry of International Trade and Industry Besting. also attended. The proposed training course was discussed at this
- of this project. Step 2. A general meeting of the FJECIA will be held on or about 27 August in Tokyo and on 2 September in Osaka. The entire matter of the training courses will again be discussed by CCS personnel at these meetings. The members will be asked to indicate their final approval
- Step 3. A working committee will be organized to receive from CCS personnel the first course, Management Indoctrination. This group will personnel the first course, Management Indoctrination. This group will also make preparations to subsequently present this course to Japanese top management personnel.
- Step 4. a. The Committee should be organized by to organized the presentation of the training course should begin immediately after-
- for the completion of translations and another two week period will be used by members of the committee who will present their version of this course under the observation of CCS personnel to a pilot group selected being taken for the presentation of material. from industry. 0 This course will run for twelve weeks, eight weeks Two weeks will be allowed
- c. At the end of the first eight wesk period, the indoc-trination course will be repeated in Osaka with a working committee similarly organized as the Tokyo one. The Osaka presentation will not include the four weeks allowed in Tokyo for translation and pilot presentation.
- Step 5. Special courses will then be given as indicated in the schedule and the foregoing memorandum. A one week interval will be allowed between the end of one course and the beginning of another. Special courses will then be given as indicated in the
- on the success of individual company training efforts. Observation will be made by visits to plants to check

Remarks on Tentative Program Schedule Mggst Training Course (Contd)

NOTE: This schedule is subject to all the vagaries of Japanese-English interpretations, translations and the attendant difficulties and slowness of putting the course material into a form suitable for assimilation by Japanese minds. For that reason and also because of other contingencies, which at this time can only be guessed at, this schedule is subject to change. Nevertheless, the course outlines will be designed insofar as possible to provide the maximum of usable information in the most quickly assimilable form and still stay within the time limits indicated.