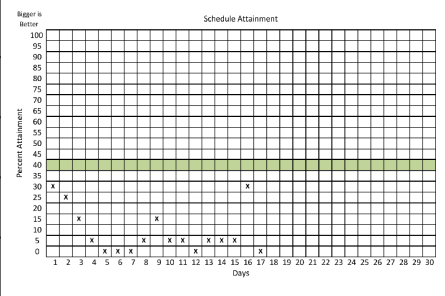


Time Mach 0-2 2-4 4-6 6-8 8-10 10-12 12-14 14-16 16-18 18-20 20-22 22-24 24-0 0-2 2-4 4-6 6-8 8-10 10-12

METRIC

1			01-1324-01						01-2431-03									
2							10-0456-02											
3				01-2314														
4									01-1209-01									
5									01-0911-01 01-0911-02									
6			01-1456-02								12-0341-01							
7																		
8		12-0032-01																
9		01-1986-01									10-0096							
10			01-2320-01						01-1211-03									
11																		
12								01-1122-01							01-5342-02			
13		01-0134-02									10-2356							
14			01-0098-05															
15											04-4501-01							



ISSUES

01-1234
Ejector Pin
Broke

No operator

01-1244
No Inserts

12-0032
Flash

04-564
Undersize

02-1432
Insert Change

Ejectors stuck
forward

No Packaging