

Before 32 cavity PM with leaks





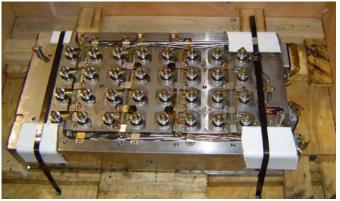
Assembly views after cleaning & components inspection / extrude honing





Completed view / crated for shipment







Before 48 cavity

After (Cold sprue modified to hot)



Front view /



Crated for shipment



Before



After during assembly 48 drops / 4 sub man.



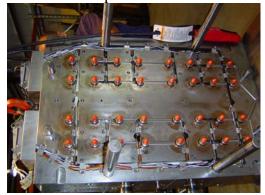


4 Submanifolds / 1 Bridge (57 zones) complete over haul.





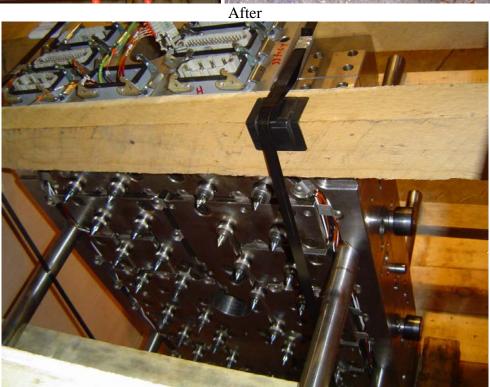
Before / 64 drop Stack













Before 64 cavity / 4 sub manifold / 1 bridge flood



After during assembly / views Drops, heaters and thermocouples installed after cleaning / inspection







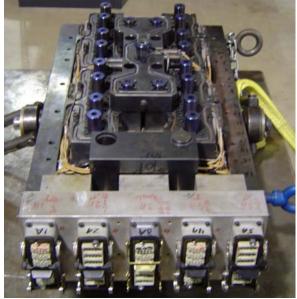
4 Sub manifolds installed



Bridge installed



Special electrical connection and completed for crating.



All of the above jobs were completed with repairs in 7-10 business days, or sooner.



Plate cleaning Before



After

