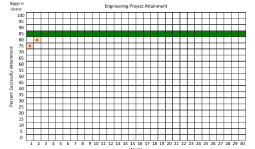
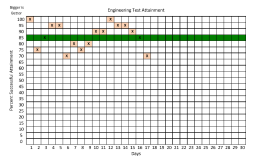
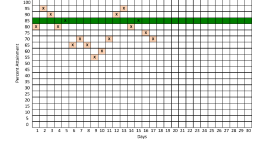
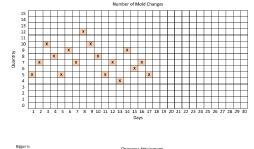
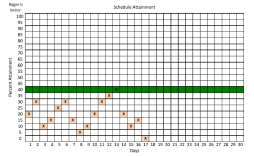
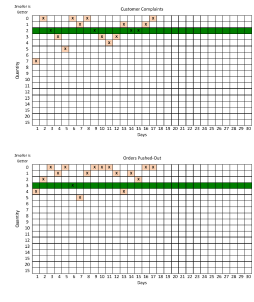
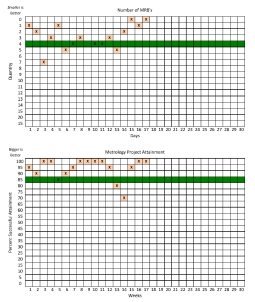


**SAFETY**

1	2	3				
4	5	6				
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				
31						

- Safe Day
- Near Miss
- Injury
- Improve



NEWSPAPER					
Issue	SQCD	Target	Next Step	Owner	Report
Inventory	D	98% On-time Delivery	Evaluate why orders are shipped on-time but not received by customer on time	Kathy	1/12
Prod	Q	Press shut-down when not producing acceptable product	Understand why we continue running bad product	Matt	1/15
Quality	Q	Product acceptance within 30 minutes of machine start-up	Understand why we continue to incur downtime while waiting for measurement results	Jeff	1/10

