Dept:	Doc. No.											Capability & Needs Summary				
Dept Head:	Process, skill, or job name											Individual capabilities				Individual & Business
Date:	or job name											Q1	Q2	Q3	Q4	Needs
No. of people r	equired per job →															
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	Beginning period											Production Needs & Changes:				
Training Results	Middle period															
	End of period															

Legend: \oplus = In training, \oplus = 50% performance, \oplus = 75% performance, \oplus = 100% performance