

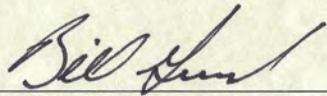
BLACK BELT CERTIFICATION

This is to certify that

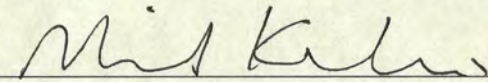
Gary Freiberg

*has successfully completed the requirements for technical
and organizational Black Belt certification*

this 25st day of September 2007



Bill Gerard, Vice President Americas



Mike Kobashi, Director of Process Excellence



The Tech Group
A West Pharmaceutical Services Company