

STOP REASON TICK SHEET

Line: _____

Crew: _____

Date: _____

Time: _____

Each time the constraint is stopped for five minutes or longer, log a reason by ticking a box in the appropriate row. Add one tick for each five minutes the constraint is stopped. At the end of the shift, count the ticks and multiply by five to calculate the stop minutes for each reason.

Reason	Tick One Box for Each Five Minute Increment of Stop Time																				Minutes	
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22.																						
23.																						
24.																						
25.																						
All Other Losses																						
Total Stop Minutes (Shift)																						